

## SAT-MP-320 MAST REPLACEMENT

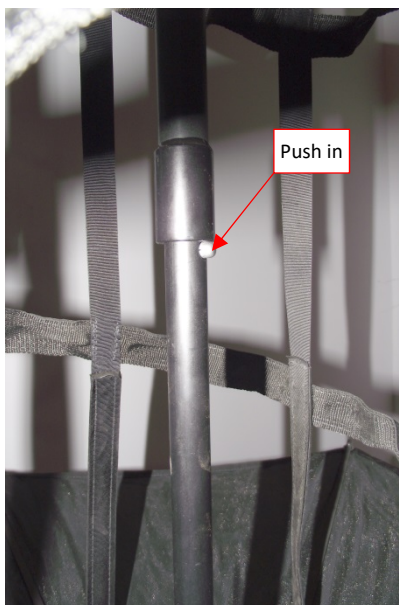
**MAKE SURE POWER IS DISCONNECTED PRIOR TO COMMENCING WORK OUTLINED IN THIS DOCUMENT**

### Package Contents

(1) Mast Assembly	(1) 3/32 Allen Key	(3) #8 Split Lock Washer	(3) #8-32 Screw
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Start with antenna in deployed position



Push in button to release mast



Lower mast to remove tension



Unsnap helical from mast



**Please Note:** A qualified structural engineer should be consulted prior to mounting an antenna on a tower or support structure.



Using supplied Allen key remove all 3 screws from base of mast.



Pull mast off antenna assembly



Take supplied mast assembly



Slide Mast assembly onto antenna and align holes, ensure mast is inserted through center of helical



Using the 3 supplied screws and lock washers screw mast to antenna



Extend mast past push button so it is locked in place



Pull helical up mast and snap it to arms



Moving around antenna snap the rest of the helical to the arms, ensuring that the vertical straps are going straight up